

# Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO/TS 16949:2002

*This is to certify that:*

**CBS Boring & Machine Co. Inc.**  
**2064 E. Second Street**  
**Defiance**  
**Ohio**  
**43512**  
**USA**

Holds Certificate No: **TS 513063**

and operates a Quality Management System which complies with the requirements of ISO/TS 16949:2002 for the following scope:

Please see scope page.

For and on behalf of BSI:



President, BSI Management Systems America, Inc.

Originally registered: **06/19/2007**

Latest Issue: **06/19/2007**

Expiry Date: **06/18/2010**

IATF Number: 0052306



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This certificate remains the property of BSI and shall be returned immediately upon request.  
An electronic certificate can be authenticated [online](#). Printed copies can be validated at [www.bsi-global.com/ClientDirectory](http://www.bsi-global.com/ClientDirectory)  
To be read in conjunction with the scope above or the attached appendix.  
Further clarifications regarding the scope of this certificate and the applicability of ISO/TS16949:2002 requirements may be obtained by consulting the organization.

IATF Contracted Office: 12110 Sunset Hills Road, Suite 200, Reston, VA 20190, USA

Certificate No: **TS 513063**

## Registered Scope:

Machining of engine blocks and cylinder heads for the automotive industry.

Permitted Exclusions: Product Design

Including the following remote support functions:

CBS Boring & Machine Company, Inc.  
Fraser, MI

Management Review, System, Internal Audits, Continual Improvement Projects, Product and Process Design, Finance, Sales/Marketing/Quoting, Calibration, Purchasing, Supplier Development, Training, Tooling Management, Change Management, APQP, Preventive Actions and Rework.

TM

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**Location**

**Registered Activities**

CBS Boring & Machine Co. Inc.  
2064 E. Second Street  
Defiance  
Ohio  
43512  
USA

Machining of engine blocks and cylinder heads.



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